

BS 1387/1985

TUBE	SIZE		Outside Dia.of Black/Galvanized Tube				Wall thickness		Weight of Black / Galvanized Tube				Pieces per bundle
	INCH	NB (mm)	Minimum		Maximum		Plain Ends		Screwed & Socketed				
			Inches	mm	Inches	mm	Kg./Ft.	Kg./Mtr.	Kg./Ft.	Kg./Mtr.			
L I G H T	1/2"	15	0.825	21.0	0.841	21.4	0.079	2.0	0.289	0.947	0.291	0.956	153
	3/4"	20	1.041	26.4	1.059	26.9	0.091	2.3	0.421	1.38	0.424	1.39	127
	1"	25	1.309	33.2	1.328	33.8	0.102	2.6	0.603	1.98	0.61	2.00	91
	1 1/4"	32	1.65	41.9	1.67	42.5	0.102	2.6	0.774	2.54	0.783	2.57	61
	1 1/2"	40	1.882	47.8	1.903	48.4	0.114	2.9	0.985	3.23	0.997	3.27	61
	2"	50	2.347	59.6	2.370	60.2	0.114	2.9	1.240	4.08	1.26	4.15	37
	2 1/2"	65	2.960	75.2	2.991	76	0.126	3.2	1.740	5.71	1.78	5.83	37
	3"	80	3.460	87.9	3.491	88.7	0.126	3.2	2.050	6.72	2.1	6.89	19
M E D I U M	4"	100	4.450	113	4.481	113.9	0.142	3.6	2.970	9.75	3.05	10.0	19
	1/2"	15	0.831	21.1	0.856	21.7	0.102	2.6	0.369	1.21	0.372	1.22	127
	3/4"	20	1.047	26.6	1.072	27.2	0.102	2.6	0.475	1.56	0.479	1.57	101
	1"	25	1.316	33.4	1.346	34.2	0.126	3.2	0.735	2.41	0.741	2.43	61
	1 1/4"	32	1.657	42.1	1.687	42.9	0.126	3.2	0.945	3.10	0.954	3.13	51
	1 1/2"	40	1.889	48	1.919	48.8	0.126	3.2	1.090	3.57	1.100	3.61	44
	2"	50	2.354	59.8	2.394	60.8	0.142	3.6	1.530	5.03	1.550	5.10	29
	2 1/2"	65	2.969	75.4	3.014	76.6	0.142	3.6	1.960	6.43	1.990	6.55	24
	3"	80	3.469	88.1	3.524	89.5	0.157	4.0	2.550	8.37	2.600	8.54	19
	4"	100	4.459	113.3	4.524	114.9	0.177	4.5	3.720	12.2	3.810	12.5	14
H E A V Y	5"	125	5.461	138.7	5.535	140.6	0.197	5.0	5.060	16.6	5.210	17.1	10
	6"	150	6.460	164.1	6.539	166.1	0.197	5.0	6.000	19.7	6.190	20.3	7
	1/2"	15	0.831	21.1	0.856	21.7	0.126	3.2	0.439	1.44	0.442	1.45	127
	3/4"	20	1.047	26.6	1.072	27.2	0.126	3.2	0.570	1.87	0.573	1.88	101
	1"	25	1.316	33.4	1.346	34.2	0.157	4.0	0.896	2.94	0.902	2.96	61
	1 1/4"	32	1.657	42.1	1.687	42.9	0.157	4.0	1.160	3.80	1.170	3.83	51
	1 1/2"	40	1.889	48	1.919	48.8	0.157	4.0	1.330	4.38	1.350	4.42	44
	2"	50	2.354	59.8	2.394	60.8	0.177	4.5	1.890	6.19	1.910	6.26	29
	2 1/2"	65	2.969	75.4	3.014	76.6	0.177	4.5	2.420	7.93	2.450	8.05	24
	3"	80	3.469	88.1	3.524	89.5	0.197	5.0	3.140	10.3	3.200	10.5	19
4"	100	4.459	113.3	4.524	114.9	0.212	5.4	4.420	14.5	4.510	14.8	14	
5"	125	5.461	138.7	5.535	140.6	0.212	5.4	5.460	17.9	5.610	18.4	10	
6"	150	6.460	164.1	6.539	166.1	0.212	5.4	6.490	21.3	6.670	21.9	7	