

REFERENCED WEIGHT LISTS

参考重量表

Referenced Weight Lists

对焊 90° 短半径弯头

BW90° SR Elbow

kg

公称尺寸 Nominal Size		Sch20	Sch30	STD	Sch40	Sch60	XS	Sch80	Sch100	Sch120	Sch140	Sch160	XXS
DN	NPS												
25	1	-	0.09	0.11	0.11	-	0.14	0.14	-	-	-	0.18	0.24
32	1¼	-	0.16	0.19	0.19	-	0.25	0.25	-	-	-	0.31	0.43
40	1½	-	0.23	0.27	0.27	-	0.36	0.36	-	-	-	0.48	0.63
50	2	-	0.39	0.48	0.48	-	0.66	0.66	-	-	-	0.98	1.18
65	2½	-	0.89	0.95	0.95	-	1.26	1.26	-	-	-	1.65	2.26
80	3	-	1.30	1.48	1.48	-	2.01	2.01	-	-	-	2.80	3.64
90	3½	-	1.76	2.09	2.09	-	2.87	2.87	-	-	-	-	-
100	4	-	2.28	2.83	2.83	-	3.93	3.93	-	4.99	-	5.91	7.23
125	5	-	-	4.78	4.78	-	6.80	6.80	-	8.84	-	10.8	12.6
150	6	-	-	7.42	7.42	-	11.2	11.2	-	14.2	-	17.7	20.8
200	8	11.7	12.9	14.9	14.9	18.6	22.7	22.7	26.6	31.7	35.4	39.0	37.9
250	10	18.3	22.4	26.5	26.5	35.8	35.8	42.1	50.3	58.4	68.1	75.6	68.1
300	12	26.2	34.4	38.9	42.0	57.4	51.4	69.6	84.3	98.5	110	126	98.5
350	14	41.8	50.0	50.0	58.2	78.0	66.1	97.3	120	138	156	173	-
400	16	54.6	65.4	65.4	86.5	112	86.5	143	172	201	234	256	-
450	18	69.3	96.6	83.0	123	162	110	201	245	287	322	363	-
500	20	103	136	103	161	218	136	273	335	388	466	496	-
550	22	125	165	125	-	284	165	361	436	509	580	649	-
600	24	149	221	149	269	374	197	466	577	675	759	852	-
650	26	231	-	174	-	-	231	-	-	-	-	-	-
700	28	269	334	203	-	-	269	-	-	-	-	-	-
750	30	309	385	233	-	-	309	-	-	-	-	-	-
800	32	352	439	265	482	-	352	-	-	-	-	-	-
850	34	398	496	300	545	-	398	-	-	-	-	-	-
900	36	446	555	336	664	-	446	-	-	-	-	-	-
950	38	-	-	374	-	-	497	-	-	-	-	-	-
1000	40	-	-	415	-	-	552	-	-	-	-	-	-
1050	42	-	-	458	-	-	609	-	-	-	-	-	-
1100	44	-	-	503	-	-	669	-	-	-	-	-	-
1150	46	-	-	550	-	-	730	-	-	-	-	-	-
1200	48	-	-	599	-	-	796	-	-	-	-	-	-
1300	52	-	-	738	-	-	-	-	-	-	-	-	-
1400	56	-	-	854	-	-	-	-	-	-	-	-	-
1500	60	-	-	983	-	-	-	-	-	-	-	-	-
1600	64	-	-	1116	-	-	-	-	-	-	-	-	-
1700	68	-	-	1264	-	-	-	-	-	-	-	-	-
1800	72	-	-	1418	-	-	-	-	-	-	-	-	-
1900	76	-	-	1581	-	-	-	-	-	-	-	-	-
2000	80	-	-	1751	-	-	-	-	-	-	-	-	-

注释: 大于 DN1200 (NPS 48) 的 STD 重量为按公称壁厚 9.53mm 计算的重量。

Note: the weight for the size more than DN1200(NPS48) is calculated on the basis of thickness 9.53mm.